URAI PAINTS
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Technical Data Sheet

TV Spray Acrylic Lacquer (Primer Surfacer)

Bulletin no. .....

Description

TV spray acrylic lacquer primer surfacer is specially formulated from high quality of nitrocellulose, acrylic resin and pigment to give an excellent primer finish prior to top coat application. The properties of this primer are quick drying, smooth finish and good adhesion to every type of surface.

Application

A spray acrylic lacquer primer surfacer that can be applied for priming before top coat to many kinds of substrates such as steel, plastic, wood, etc.

Technical Data

Product type	:	Nitrocellulose and Acrylic Lacquer Resin
Appearance	:	Liquid spray regarding to catalog.
Film type	:	Matt
Viscosity (Ford cup # 4)	:	12-14 sec at 25 °C (In liquid state)
Flash point	:	-73 °C (Based on the lowest flash point material, spray propellent (LPG – Liquefied Petroleum Gas))
Air vapour pressure	:	4.5 – 5 kg/cm^2 at 30 °C
Drying time	:	- Dry to touch 15 minutes - Dry to recoat 1 hours

Application Instruction

1. Surface Preparation

Metal Surface

- **Old metal surface**: Flake surface must be eliminated. Then, remove the rust or millscales.
- **New metal surface**: the surface should be clean and dry. If there are oil, grease or waxy contaminate must be cleaned off before coating.

Wood Surface

- **Old wood surface**: Flake surface must be eliminated. Remove splinter with sandpaper to enhance better adhesion.
- **New wood surface**: Smooth a wood surface with sandpaper and cleaning the substrate to free from oil, grease and waxy contaminate.

2. Priming

- Shake can thoroughly 2 min. before using and shake periodically during spray.
- Spray from a distance of about 1 foot.
- For better result apply several thin coatings with an interval of 10 minutes.
- After spraying turn can upside down and press spray head to clean the spray nozzle.

3. Top coating

Apply an all-purposes colour spray paint or fluorescent spray paint to top coat with using above mentioned.

DISCLAIMER: *The above information provided herein is based on the present state of our knowledge and practical experience. Since the product is often used under different conditions beyond our control. We cannot guarantee anything but the quality of the product itself.*
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Coverage	1.2-1.5 sq.m / coat / can (270 g)
Storage & Shelf life	Maximum 3 years in sealed container. Protect from sunlight. Do not expose to temperatures exceeding 25-30 °C. Keep it in well-ventilated place.
Safety, Health and Environment Information	• Keep out of reach of children. • Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. • Use in a well-ventilated area. • Do not spray on an open flame or other ignition source. • If on skin, wash with plenty of soap and rinse skin with clean water. • If in eyes, rinse cautiously with water for several minutes. • Do not pierce or burn, even after use. • Avoid release to the environment.
Packing	270 g

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